



Chemical Precipitation Approach to the Removal of Heavy Metals from Wastewater for Discharge into Sanitary Sewerage

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Abstract:

NaOH, Ca(OH)₂ and Na₂CO₃ were used as the precipitants in this study. The reaction time was set at 45 min, temperature at 50°C, pH at 9 for the hydroxides and 10 for the carbonate. Heavy metal ions precipitated includes; Pb²⁺, Cu²⁺, Mn²⁺, Zn²⁺ and Fe³⁺. NaOH exhibited highest precipitation for Cu²⁺ (99.2 %) and least for Zn²⁺ (75.2 %), Ca(OH)₂ exhibited highest precipitation for Cu²⁺ (100%) and least for Pb²⁺ (71.9%), while Na₂CO₃ exhibited highest precipitation for Fe³⁺ (97.6%) and least for Pb²⁺ (75%). The precipitation of all the heavy metal ions were also compared for the precipitants. All precipitant are capable of removing at least 70% of the heavy metal ions studied from their aqueous solution while a narrow selection might take the value as high as 100%, hence showing adequate potentials of the precipitants in the removal of aqueous heavy metal ions at the set conditions from wastewater prior to discharge into sewerage.

Keywords: Precipitation, Heavy metals, Wastewaters, Hydroxides and carbonates.

INTRODUCTION

While planning the implementation of wastewater treatment; environmental impact studies, treatment objective, levels and efficiency must be clearly addressed¹. Among toxic substances reaching hazardous levels are heavy metals. Their environmental and health impact on man has raised the objective to efficiently remove these contaminants from wastewater. Indiscriminate release of wastewater containing heavy metals into sewerage and water bodies by small and medium-scale industries in the major source of a scale heavy metal pollution of water^{2,3}.

Some industries, probably due to financial constraints as regards right treatment of their

wastewater tend to discharge their effluents in a non-environmental-friendly manner. The pollutants of concern include lead, chromium, gold, iron, silver, copper, nickel etc. These metals may have been derived from mining operations, refining ores, sludge disposal, fly ash from incinerators, processing of radioactive materials, metal plating or the manufacture of electrical equipments, paints, alloys, batteries, pesticides or preservatives³. The devastating/toxic effects of heavy metals to the human health and environment, and that of other organisms has been widely reviewed and reported^{4, 5, 6, 7, 8}. One of the sustainable ways to avert this is by removing this dangerous species or reducing them to safe amount in discharges and wastewater before they are allowed to enter the water body. The word "sustainable" will remain in

(Received: October 17, 2018; Accepted: November 30, 2018)

Volume 1; Issue; 2 December 2018; Page No. 167-171
unitedjchem.org

the earlier statement only if extensive research into developing alternatives, efficient and sustainable technologies for the removal of these species⁹. Over the years, several methods have been employed for the removal of heavy metals in wastewater. Some of these methods include precipitation, ion exchange, reverse osmosis, phytoremediation etc.^{10, 11}.

However, of all the methods listed above, this research work is targeted at the use of chemical precipitation as a technique for treating wastewater. A general guideline on how to remove dissolved toxic metals from wastewater is given and efforts are geared towards providing a sound understanding of the precipitation processes as applied to industrial wastewater treatment. The process ensures a transformation of the dissolved contaminants into insoluble solids, which could be easily removed from the liquid phase by sedimentation or filtration. This process usually involves the adjustment of pH, addition of precipitants and flocculants, if found necessary. The metal precipitation process is dependent, basically on; the concentration of metal ions in the water, the pH, the precipitant, the precipitation time and temperature. Toxic metals are usually present in wastewater in dilute quantities (1-100mg/L) and at neutral or acidic pH values (<7.0)^{12, 13}.

The research work is aimed at the efficient removal of heavy metal ions from wastewater prior to other treatments; using some cheap and common chemical compounds as precipitant at selected precipitation conditions. This is to provide a cheap and easy alternative for the removal of heavy metal ions in wastewater to be discharged into sewage systems.

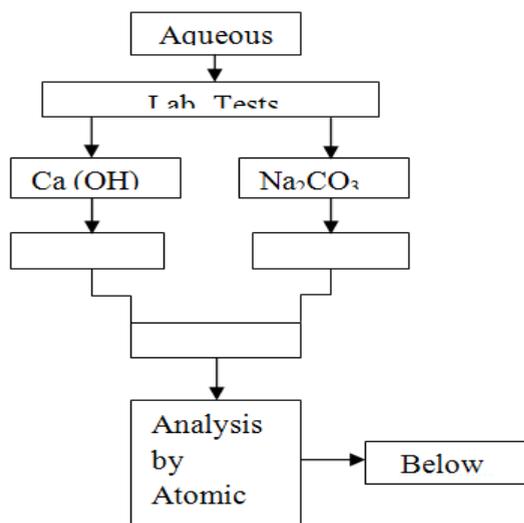
MATERIALS AND METHOD

The reagents used which includes; sodium hydroxide, calcium hydroxide, sodium trioxocarbonate (IV), hydrochloric acid, lead chloride, copper chloride, zinc chloride, nickel chloride and iron chloride are products of the British Drug House (BDH).

Preparation of heavy metal solutions from their salts

Stock solutions (1 g/L) of copper (2.683 g of $\text{CuCl}_2 \cdot 2\text{H}_2\text{O}$ in 1 litre of distilled water), zinc (2.085 g of ZnCl_2 in 1 litre of distilled water), lead (1.343 g of PbCl_2 in 1 litre of distilled water), iron (2.907 g of FeCl_3 in 1 litre of distilled water) and manganese (2.291 g of MnO_2 in 1 litre of distilled water)

were prepared. The synthetic wastewaters were then prepared from the stock solutions, while 5 ml each of these stock solutions was introduced into a 1000 ml volumetric flask. The solution was now made up to 1000 ml by adding distilled water to the set mark on the volumetric flask. Aliquots (50 ml) of these were digested using aqua regia, to ensure that the concentrations of the metals of interest in the sample did not diminish. The concentrations of the metals were now measured using the Atomic Absorption Spectrophotometer (Buck Scientific, model: VGP 210).



Scheme 1. Experimental Chart

Precipitation Processes and Final Analyses

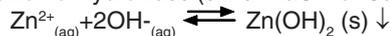
The precipitation was a modification of the method reported by Ayres *et al.*,¹⁴. The prepared wastewater (100 ml) was poured into a beaker. The pH value was adjusted to approximately 9.0 by slow addition of 12 wt% Ca(OH)_2 . The solution was heated slowly while stirring, and kept at 50 °C in the water bath. The solution was stirred for about 45 min and the precipitate formation was being observed. The stirring was stopped and the precipitate formed was allowed to settle down. The precipitate was removed by filtration using the filter paper. The filtrate (i.e. the treated water) was later digested (to preserve the metal ion concentration) and taken for final analysis. Same was repeated for NaOH, while the pH was adjusted to 10 for Na_2CO_3 .

RESULT AND DISCUSSION

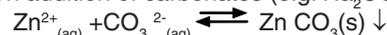
The chemistry of precipitation processes can be summarized as follows;

The dissolved Zn ions in the wastewater are precipitated thus:

On addition of hydroxides (either NaOH or Ca(OH)₂)

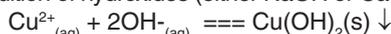


On addition of carbonates (e.g. Na₂CO₃)

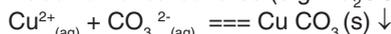


The dissolved Cu ions in the wastewater are precipitated thus:

On addition of hydroxides (either NaOH or Ca(OH)₂)

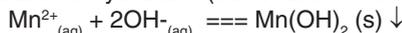


On addition of carbonates (e.g. Na₂CO₃)



The dissolved Mn ions in the wastewater are precipitated thus:

On addition of hydroxides (either NaOH or Ca(OH)₂)

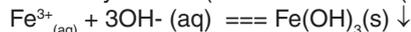


On addition of carbonates (e.g. Na₂CO₃)

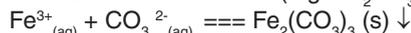


The dissolved Fe ions in the wastewater are precipitated thus:

On addition of hydroxides (either NaOH or Ca(OH)₂)

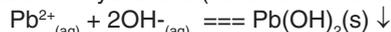


On addition of carbonates (e.g. Na₂CO₃)

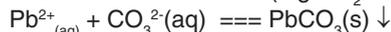


The dissolved Pb ions in the wastewater are precipitated thus:

On addition of hydroxides (either NaOH or Ca(OH)₂)



On addition of carbonates (e.g. Na₂CO₃)



The precipitate formed is in equilibrium with ions in the solution. Therefore continuous removal of the precipitate favors efficient remediation of the

wastewater. This equilibrium can be described by the solubility product K_{sp} of the compound formed. The lower the solubility product at the precipitation temperature, the more precipitate is formed, hence a more efficient removal of the heavy metals.

Analysis of the dissolved metal ions in the wastewater

Though similar quantity of the metal salts was used in spiking the water, initial concentrations of metal ions as shown on Table 1, 2 and 3 differs. This is due to the fact that the salts of the heavy metals have varying solubilities in water.

From Tables 1, 2 and 3, it is shown that there exist variations in the percentage removal of the metal ions from the water sample. This is due to the fact that each metal has its own optimum precipitation pH¹⁴. This also accounts for the difference in the concentration of metal ions that were still dissolved in the water, even after the precipitation process.

The Fig. 2 shows that the adopted pH of precipitation (i.e. 9.0, for NaOH and Ca(OH)₂) was most favourable for Cu²⁺ precipitation than for other metal ions, as this could be proved from the high percentage removal of the metal experienced (i.e. 99.2% and 100% respectively) from the solution. The percentage removal obtained using the Na₂CO₃ precipitation is averagely low except for Fe³⁺ with a removal of 97.6% (Fig. 2). This is in agreement with the proposition of Christoph and Anja¹³, that carbonates of these metals have high tendencies to re-dissolve after initial precipitation.

Table 1: Results obtained from calcium hydroxide (Ca(OH)₂) precipitation

S.n	Metal ion	Initial concentration (mg/l)	Final concentration (mg/l)	%Removal
1.0	Pb ²⁺	3.20 ±0.08	0.90 ±0.02	71.9
2.0	Cu ²⁺	3.76 ±0.10	ND ≈ 0.00 ±0.00	100.0
3.0	Mn ²⁺	3.09 ±0.07	0.27 ±0.01	91.3
4.0	Zn ²⁺	3.07 ±0.06	0.54 ±0.03	82.4
5.0	Fe ³⁺	3.72 ±0.08	0.25 ±0.02	93.3

Media temperature = 50°C, pH=9.0 ND = Not detected

Table 2: results obtained from sodium hydroxide (naoh) precipitation

S/n	Metal ion	Initial concentration (mg/l)	Final concentration (mg/l)	%Removal
1.0	Pb ²⁺	3.20 ±0.05	0.20 ±0.01	93.8
2.0	Cu ²⁺	3.76 ±0.01	0.03 ±0.01	99.2
3.0	Mn ²⁺	3.09 ±0.04	0.66 ±0.01	78.6
4.0	Zn ²⁺	3.07 ±0.04	0.76 ±0.03	75.2
5.0	Fe ³⁺	3.72 ±0.04	0.27 ±0.01	92.7

Media temperature = 50°C, pH= 9.0

Table 3: results obtained from sodium trioxocarbonate (iv) (na2co3) precipitation

S/n	Metal ion	Initial concentration (mg/l)	Final concentration (mg/l)	% Removal
1.0	Pb ²⁺	3.20 ±0.04	0.80 ±0.00	75.0
2.0	Cu ²⁺	3.76 ±0.10	0.91 ±0.02	75.8
3.0	Mn ²⁺	3.09 ±0.04	0.78 ±0.01	74.8
4.0	Zn ²⁺	3.07 ±0.08	0.64 ±0.01	79.2
5.0	Fe ³⁺	3.72 ±0.10	0.09 ±0.00	97.6

Temperature of precipitation= 50°C, pH=10

Mixing time in each precipitation= 45 minutes.

Comparing the final concentrations obtained after the precipitation processes with available standards for allowable limits of metal ions in water, it would be seen that the water was adequately treated by the NaOH and Ca(OH)₂ precipitation processes, except for Pb²⁺, which required an extreme level of removal (i.e. to 0.01 mg/L). This actually would be compensated for, when the water is finally diluted, on mixing with a large body of water.

Also, when compared (Fig. 2), it was observed that the percentage removal obtained in the Ca(OH)₂ precipitation processes is better than that of NaOH except for the removal of lead. This can be attributed to the two OH⁻ that can be dissociated from Ca(OH)₂ instead of one from NaOH. The difference in the percentage removal obtained

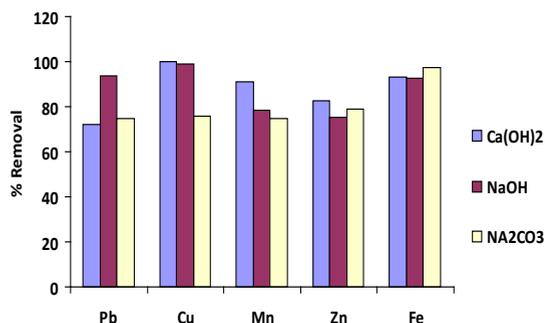


Fig. 2. Comparison of % heavy metal removal by precipitant

in the Na₂CO₃ precipitation when compared with the NaOH and Ca(OH)₂ precipitation processes is as a result of the different behavior of the hydroxides and carbonates of metal ions. The carbonates of metals are known to have low solubility products¹³, which make them easily redissolve into solution even after an initial precipitation while metal hydroxides tend to remain undissolved for as much as the solution is maintained at the optimum pH of precipitation.

CONCLUSION

NaOH, Ca(OH)₂ and Na₂CO₃ are capable of precipitating heavy metals including Pb²⁺, Cu²⁺, Mn²⁺, Zn²⁺ and Fe³⁺ at the selected precipitations conditions. The variation in the percentage removal of the heavy metals has been attributed to the nature of the heavy metal ions, nature of the cations from the precipitants, amounts and nature of anions for the precipitants and the solubility of the hydroxides and carbonates at the selected precipitation conditions. At the selected conditions, Cu²⁺ was completely precipitated out of its solution by Ca(OH)₂. Other metal ions were also observed to have been reduced to the least threatening amounts in the solutions after their precipitation. This presents a new set of conditions at which the selected precipitants can be utilized in the treatment of some heavy metal polluted water.

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